

CORPUS CHRISTI REGIONAL TRANSPORTATION AUTHORITY

IFB No. 2024-S-14

BEAR LANE LOWER ROOF REPLACEMENT

SPECIFICATIONS

(EXHIBIT I)

Prepared by

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FOR
2024 CCRTA BEAR LANE OFFICE LOWER ROOF REPLACEMENT

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SECTION 012500 - SUBSTITUTION PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes administrative and procedural requirements for substitutions.

1.2 DEFINITIONS

- A. Substitutions: Changes in products, materials, equipment, and methods of construction from those required by the Contract Documents and proposed by Contractor.
 - 1. Substitutions for Cause: Changes proposed by Contractor that are required due to changed Project conditions, such as unavailability of product, regulatory changes, or unavailability of required warranty terms.
 - 2. Substitutions for Convenience: Changes proposed by Contractor or Owner that are not required in order to meet other Project requirements but may offer advantage to Contractor or Owner.

1.3 ACTION SUBMITTALS

- A. Substitution Requests: Submit three copies of each request for consideration. Identify product or fabrication or installation method to be replaced. Include Specification Section number and title and Drawing numbers and titles.
 - 1. Documentation: Show compliance with requirements for substitutions and the following, as applicable:
 - a. Statement indicating why specified product or fabrication or installation method cannot be provided, if applicable.
 - b. Coordination of information, including a list of changes or revisions needed to other parts of the Work and to construction performed by Owner and separate contractors that will be necessary to accommodate proposed substitution.
 - c. Detailed comparison of significant qualities of proposed substitutions with those of the Work specified. Include annotated copy of applicable Specification Section. Significant qualities may include attributes, such as performance, weight, size, durability, visual effect, sustainable design characteristics, warranties, and specific features and requirements indicated. Indicate deviations, if any, from the Work specified.
 - d. Product Data, including drawings and descriptions of products and fabrication and installation procedures.
 - e. Samples, where applicable or requested.
 - f. Certificates and qualification data, where applicable or requested.
 - g. List of similar installations for completed projects, with project names and addresses as well as names and addresses of architects and owners.

- h. Material test reports from a qualified testing agency, indicating and interpreting test results for compliance with requirements indicated.
 - i. Research reports evidencing compliance with building code in effect for Project, from the Texas Department of Insurance when the material or item is to be used on the exterior of the building when located in one of the designated catastrophe zone counties listed at:
 - 1) [Designated Catastrophe Areas \(texas.gov\)](https://www.texas.gov)
 - j. Detailed comparison of Contractor's construction schedule using proposed substitutions with products specified for the Work, including effect on the overall Contract Time. If specified product or method of construction cannot be provided within the Contract Time, include letter from manufacturer, on manufacturer's letterhead, stating date of receipt of purchase order, lack of availability, or delays in delivery.
 - k. Cost information, including a proposal of change, if any, in the Contract Sum.
 - l. Contractor's certification that proposed substitution complies with requirements in the Contract Documents, except as indicated in substitution request, is compatible with related materials and is appropriate for applications indicated.
 - m. Contractor's waiver of rights to additional payment or time that may subsequently become necessary because of failure of proposed substitution to produce indicated results.
2. Architect's Action: If necessary, Architect will request additional information or documentation for evaluation within seven (7) days of receipt of a request for substitution. Architect will notify Contractor of acceptance or rejection of proposed substitution within 10, but no more than 15 days of receipt of request, or seven (7) days of receipt of additional information or documentation, whichever is later.
- a. Forms of Acceptance: Change Order, Construction Change Directive, or Architect's Supplemental Instructions for minor changes in the Work.
 - b. Use product specified if Architect does not issue a decision on use of a proposed substitution within time allocated.

1.4 QUALITY ASSURANCE

- A. Compatibility of Substitutions: Investigate and document compatibility of proposed substitution with related products and materials. Engage a qualified testing agency to perform compatibility tests recommended by manufacturers.

1.5 PROCEDURES

- A. Coordination: Revise or adjust affected work as necessary to integrate work of the approved substitutions.

1.6 SUBSTITUTIONS

- A. Substitutions for Cause: Submit requests for substitution immediately on discovery of need for change, but not later than 15 days prior to time required for preparation and review of related submittals.
1. Conditions: Architect will consider Contractor's request for substitution when the following conditions are satisfied. If the following conditions are not satisfied, Architect will return requests without action, except to record noncompliance with these requirements:
 - a. Requested substitution is consistent with the Contract Documents and will produce indicated results.
 - b. Substitution request is fully documented and properly submitted.
 - c. Requested substitution will not adversely affect Contractor's construction schedule.
 - d. Requested substitution has received necessary approvals of authorities having jurisdiction.
 - e. Requested substitution is compatible with other portions of the Work.
 - f. Requested substitution has been coordinated with other portions of the Work.
 - g. Requested substitution provides specified warranty.
 - h. If requested substitution involves more than one contractor, requested substitution has been coordinated with other portions of the Work, is uniform and consistent, is compatible with other products, and is acceptable to all contractors involved.
- B. Substitutions for Convenience: Architect will consider requests for substitution if received within 30 days after the Notice of Award. Requests received after that time may be considered or rejected at discretion of Architect.
1. Conditions: Architect will consider Contractor's request for substitution when the following conditions are satisfied. If the following conditions are not satisfied, Architect will return requests without action, except to record noncompliance with these requirements:
 - a. Requested substitution offers Owner a substantial advantage in cost, time, energy conservation, or other considerations, after deducting additional responsibilities Owner must assume. Owner's additional responsibilities may include compensation to Architect for redesign and evaluation services, increased cost of other construction by Owner, and similar considerations.
 - b. Requested substitution does not require extensive revisions to the Contract Documents.
 - c. Requested substitution is consistent with the Contract Documents and will produce indicated results.
 - d. Substitution request is fully documented and properly submitted.
 - e. Requested substitution will not adversely affect Contractor's construction schedule.
 - f. Requested substitution has received necessary approvals of authorities having jurisdiction.
 - g. Requested substitution is compatible with other portions of the Work.
 - h. Requested substitution has been coordinated with other portions of the Work.
 - i. Requested substitution provides specified warranty.

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- j. If requested substitution involves more than one contractor, requested substitution has been coordinated with other portions of the Work, is uniform and consistent, is compatible with other products, and is acceptable to all contractors involved.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION (Not Used)

END OF SECTION 012500

SECTION 024119 - SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Demolition and removal of selected portions of building or structure.

1.2 MATERIALS OWNERSHIP

- A. Unless otherwise indicated, demolition waste becomes property of Contractor.

1.3 PREINSTALLATION MEETINGS

- A. Pre-demolition Conference: Conduct conference at the Project site: Regional Transportation Authority, 5658 Bear Lane, CCTX 78405

1.4 INFORMATIONAL SUBMITTALS

- A. Proposed Protection Measures: Submit report, including Drawings, that indicates the measures proposed for protecting individuals and property. Indicate proposed locations and construction of barriers.
- B. Schedule of selective demolition activities with starting and ending dates for each activity.
- C. Pre-demolition photographs or video.

1.5 FIELD CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted.
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- C. Notify Architect of discrepancies between existing conditions and Drawings before proceeding with selective demolition.
- D. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.

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1. If suspected hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.
- E. Long term storage or sale of removed items or materials on-site is not permitted.
- F. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.
 1. Maintain fire-protection facilities in service during selective demolition operations.
- G. Arrange selective demolition schedule so as not to interfere with Owner's operations in as much as possible.

1.6 WARRANTY

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials and using approved contractors so as not to void existing warranties.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- B. Standards: Comply with ANSI/ASSP A10.6 and NFPA 241.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped before starting selective demolition operations.

3.2 PREPARATION

- A. Refrigerant: Before starting demolition, remove refrigerant from mechanical equipment according to 40 CFR 82 and regulations of authorities having jurisdiction.

3.3 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

- A. Existing Services/Systems to Remain: Maintain services/systems indicated to remain and protect them against damage.
 - 1. Although no utilities are anticipated to be disconnected or temporarily shut down during the demolition or construction phases, the Owner will arrange to shut off indicated services/systems when requested by Contractor.

3.4 PROTECTION

- A. Temporary Protection: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
- B. Remove temporary barricades and protections where hazards no longer exist.

3.5 SELECTIVE DEMOLITION

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
 - 1. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping. Temporarily cover openings to remain.
 - 2. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
 - 3. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
 - 4. Maintain fire watch during and for at least <Insert number> hours after flame-cutting operations.
 - 5. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.

3.6 CLEANING

- A. Remove demolition waste materials from Project site and dispose of them in an EPA-approved construction and demolition waste landfill acceptable to authorities having jurisdiction.
 - 1. Do not allow demolished materials to accumulate on-site for an extended period of time.

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2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
 3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
- B. Burning: Do not burn demolished materials.
- C. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

END OF SECTION 024119

SECTION 061053 - MISCELLANEOUS ROUGH CARPENTRY

PART 1 - GENERAL

11 1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

12 SUMMARY

- A. Section Includes:
 - 1. Wood blocking, cants, and nailers.
- B. Related Requirements:

13 DEFINITIONS

- A. Boards or Strips: Lumber of less than 2 inches nominal (38 mm actual) size in least dimension.
- B. Dimension Lumber: Lumber of 2 inches nominal (58 mm actual) or greater size but less than 5 inches nominal (114 mm actual) size in least dimension.

14 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
 - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained
 - 2. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.

15 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For the following, from ICC-ES:
 - 1. Preservative-treated wood.

16 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber flat with spacers beneath and between each bundle to provide air circulation. Protect lumber from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.

- 1. Factory mark each piece of lumber with grade stamp of grading agency.

- B. Maximum Moisture Content of Lumber 15 percent for 2-inch nominal (38-min actual) thickness or less, 19 percent for more than 2-inch nominal (38-mm actual) thickness unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED MATERIALS

- A. Preservative Treatment by Pressure Process: AWWA UI; Use Category UC3b for exterior construction not in contact with ground

- B. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or does not comply with requirements for untreated material.

- C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.

- 1.

- D. Application: Treat all miscellaneous carpentry unless otherwise indicated

- 1. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.

2.3 MISCELLANEOUS LUMBER

- A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:

- 1. Blocking.
 - 2. Nailers.

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- B. Dimension Lumber Items: Construction or No. 2
 - 1. Mixed southern pine or southern pine; SPIB.
- C. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.

2.4 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
 - 1. Where carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M, min. G90 coverage.
- B. Screws or Fastening to Metal Framing: Where fasteners may be exposed to ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A153/A153M, min. G90 coverage

2.5 MISCELLANEOUS MATERIALS

- A. Flexible Flashing: Composite, self-adhesive, flashing product consisting of a pliable, rubberized-asphalt compound, bonded to a high-density polyethylene film, aluminum foil, or spunbonded polyolefin to produce an overall thickness of not less than 0.025 inch (0.6 mm).

PART 3 - EXECUTION

- A. Set carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit carpentry accurately to other construction. Locate nailers, blocking, and similar supports to comply with requirements for attaching other construction.

3.3 INSTALLATION OF WOOD BLOCKING AND NAILER

- A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.

3.4 PROTECTION

- A. Protect miscellaneous rough carpentry from weather. If, despite protection, miscellaneous rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 061053

SECTION 075423 - THERMOPLASTIC-POLYOLEFIN (TPO) ROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Adhered thermoplastic polyolefin (TPO) roofing system.
 - 2. Roof insulation.

- B. Related Requirements:

- 1. Section 061053 "Miscellaneous Rough Carpentry"
 - 2. Section 077100 "Roof Specialties"
 - 3. Section 079200 "Joint Sealants" for joint sealants, joint fillers, and joint preparation.

1.3 DEFINITIONS

- A. Roofing Terminology: Definitions in ASTM D1079 and glossary in NRCA's "The NRCA Roofing Manual: Membrane Roof Systems" apply to Work of this Section.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Roofing Conference: Conduct conference at the Project site: Regional Transportation Authority, 5658 Bear lane, CCTX 78405.

- 1. Meet with Owner, Architect and/or Engineer, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
 - 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 - 3. Review and finalize construction schedule, and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 4. Examine existing metal deck substrate conditions, existing roof drains and scuppers, existing roof hatch condition and existing skylight condition and finishes for compliance with requirements, including flatness and fastening.
 - 5. Review structural loading limitations of roof deck during and after roofing.
 - 6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that affects roofing system.

7. Review governing regulations and requirements for insurance and certificates if applicable.
8. Review temporary protection requirements for roofing system during and after installation.
9. Review roof observation, including critical windstorm inspection moments in the project timeline and repair procedures after roofing installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 1. For insulation and roof system component fasteners, include copy of FM Approvals' RoofNav listing.
- B. Shop Drawings: Include roof plans, sections, details, and attachments to other work, including the following:
 1. Layout and thickness of insulation.
 2. Base flashings and membrane termination details.
 3. Flashing details at penetrations.
 4. Tapered insulation layout, thickness, and slopes.
 5. Roof plan showing orientation of steel roof deck and orientation of roof membrane, fastening spacings, and patterns for mechanically fastened roofing system.
 6. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
- C. Samples for Verification: For the following products:
 1. Roof membrane and flashings, of color required.
- D. Wind Uplift Resistance Submittal: For roofing system, indicating compliance with wind uplift performance requirements.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For **Installer**
- B. Manufacturer Certificates:
 1. Special Warranty Certificate: Signed by roof membrane manufacturer, certifying that all materials supplied under this Section are acceptable for special warranty.
- C. Field Test Reports:
 1. Fastener-pullout test results and manufacturer's revised requirements for fastener patterns.
- D. Sample Warranties: For manufacturer's special warranties.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing system to include in maintenance manuals.
- B. Certified statement from existing roof membrane manufacturer stating that existing roof warranty has not been affected by Work performed under this Section.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by the roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, approval or listing agency markings, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials, and place equipment in a manner to avoid permanent deflection of deck.

1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

1.11 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of roofing system that fail in materials or workmanship within specified warranty period.
 - 1. Special warranty includes roof membrane, base flashings, **roof insulation, fasteners,** and other components of roofing system.
 - 2. Warranty Period: **30** years from date of Substantial Completion.

- B. Special Project Warranty: Submit roofing Installer's warranty, on warranty form at end of this Section, signed by Installer, covering the Work of this Section, including all components of roofing system such as roof membrane, base flashing, roof insulation, fasteners, and cover boards, if applicable, flashing components and metal parapet caps for the following warranty period:
 - 1. Warranty Period: **Two** years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed roofing system and flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Roof system and flashings shall remain watertight.
 - 1. Accelerated Weathering: Roof membrane shall withstand 2000 hours of exposure when tested according to ASTM G152, ASTM G154, or ASTM G155.
 - 2. Impact Resistance: Roof membrane shall resist impact damage when tested according to ASTM D3746, ASTM D4272, or the "Resistance to Foot Traffic Test" in FM Approvals 4470.
- B. Material Compatibility: Roofing materials shall be compatible with one another and adjacent materials under conditions of service and application required, as demonstrated by roof membrane manufacturer based on testing and field experience.
- C. Wind Uplift Resistance: Design roofing system to resist the following wind uplift pressures listed on the tables on Sheets S0.01 and S0.02 of the Construction Drawings for Zones 1, 2 and 3.
- D. Energy Performance: Roofing system shall have a three (3) year aged solar reflectance of not less than 0.55 and a three (3) aged emissivity of not less than 0.75 when tested according to CRRC-1.
- E. Exterior Fire-Test Exposure: ASTM E108 or UL 790, for application and roof slopes indicated; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

2.2 THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

- A. TPO Sheet: ASTM D6878/D6878M, internally fabric- or scrim-reinforced, [**fabric-backed**] TPO sheet.
 - 1. Johns Manville, JM TPO 60 mil, or approved equivalent roofing membrane whose assembly has been tested and approved by the Texas Department of Insurance and will meet the wind pressures for Zones 1, 2, and 3, on Sheet S0.01 of the Construction Drawings.

2. Source Limitations: Obtain components for roofing system from roof membrane manufacturer or manufacturers approved by roof membrane manufacturer.
3. Thickness: **60 mils (1.5 mm)**, nominal.
4. Exposed Face Color: **White**

2.3 AUXILIARY ROOFING MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with other roofing components.
 1. Adhesive and Sealants: Comply with VOC limits of authorities having jurisdiction.
- B. Sheet Flashing: Manufacturer's standard unreinforced TPO sheet flashing, **55 mils (1.4 mm)** thick, minimum, of same color as TPO sheet.
- C. Prefabricated Pipe Flashings: As recommended by roof membrane manufacturer.
- D. Roof Vents: As recommended by roof membrane manufacturer.
 1. Size: Not less than 4-inch (100-mm) diameter.
- E. Bonding Adhesive: Manufacturer's standard, such as Johns Manville, Low VOC Membrane Adhesive, or other product approved as part of the roofing assembly per the Texas Department of Insurance roofing assembly Evaluation Report for the approved roofing membrane
- F. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with corrosion-resistance provisions in FM Approvals 4470, designed for fastening roofing components to substrate, and acceptable to roofing system manufacturer and approved as part of the roofing assembly per the Texas Department of Insurance roofing assembly Evaluation Report for the approved roofing membrane
- G. Miscellaneous Accessories: Provide pourable sealers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories.

2.4 ROOF INSULATION

- A. General: Preformed roof insulation boards manufactured by TPO roof membrane manufacturer.
- B. Polyisocyanurate Board Insulation: ASTM C1289, **Type II, Class 2, Grade 2**, felt or glass-fiber mat facer on both major surfaces.
 1. [Johns Manville, flat and tapered ENGRY 3 Polyisocyanurate Roof Insulation](#), or other product approved as part of the roofing assembly per the Texas Department of Insurance roofing assembly Evaluation Report for the approved roofing membrane.
 2. Compressive Strength: 20 psi (138 kPa)
 3. Size: 48 by 48 inches (1219 by 1219 mm) or 48 by 96 inches (1219 by 2438 mm).
 4. Thickness:

- a. Upper and Base layer combined total thickness must meet a minimum R-25 value. Refer to the Construction Drawings for the minimum combined thickness, and the Texas Department of Insurance Evaluation Roof for the roofing assembly for the minimum thickness allowed per layer.
- C. Tapered Insulation: Provide factory-tapered insulation boards. Refer to Section 2.5, B-1 in this specification.

2.5 INSULATION ACCESSORIES

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with other roofing system components.
- B. Fasteners: Factory-coated steel fasteners with metal or plastic plates, approved as part of the roofing assembly per the Texas Department of Insurance roofing assembly Evaluation Report for the approved roofing membrane.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
 - 1. Verify that roof openings and penetrations are in place, curbs are set and braced, and roof-drain bodies are securely clamped in place after removal of the existing roof, and again prior to installation before the new roofing assembly is installed.
 - 2. Verify that wood blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 - 3. Verify adjacent cementitious wood-fiber panels, if any, are not damaged or in a state of decay before installation of the roofing insulation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing system installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- C. Perform fastener-pullout tests according to roof system manufacturer's written instructions.
 - 1. Submit test result within 24 hours after performing tests.

- a. Include manufacturer's requirements for any revision to previously submitted fastener patterns required to achieve specified wind uplift requirements.

3.3 INSTALLATION OF ROOFING, GENERAL

- A. Install roofing system according to roofing system manufacturer's written instructions and the tested and approved installation method per the Texas Department of Insurance Evaluation Report for the approved roofing membrane to meet the required design wind pressures.,
- B. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at end of workday or when rain is forecast. Remove and discard temporary seals before beginning Work on adjoining roofing.

3.4 INSTALLATION OF INSULATION

- A. Coordinate installing roofing system components so insulation is not exposed to precipitation or left exposed at end of workday.
- B. Comply with roofing system and roof insulation manufacturer's written instructions for installing roof insulation for over metal decking.

3.5 INSTALLATION OF ADHERED ROOF MEMBRANE

- A. Adhere roof membrane over area to receive roofing according to roofing system manufacturer's written instructions and per the approved installation method in the roofing membrane's Evaluation Report produced by the Texas Department of Insurance
- B. Apply roof membrane with side laps shingled with slope of roof deck where possible per the manufacturer's written instructions.
- C. Spread sealant bed over deck-drain flange at roof drains, and securely seal roof membrane in place with clamping ring.

3.6 INSTALLATION OF BASE FLASHING

- A. Install sheet flashings and preformed flashing accessories and adhere to substrates according to roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean seam areas, overlap, and firmly roll sheet flashings into the adhesive. Hot-air weld side and end laps to ensure a watertight seam installation.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate

3.7 FIELD QUALITY CONTROL

- A. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion, in presence of Architect, and to prepare inspection report.
- B. Repair or remove and replace components of roofing system where inspections indicate that they do not comply with specified requirements.

3.8 PROTECTING AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period. When remaining construction does not affect or endanger roofing system, inspect roofing system for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 075423

SECTION 077100 - ROOF SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Copings.
- 2. Roof-edge specialties.
- 3. Roof-edge drainage systems.
- 4. Reglets and counter-flashings.

- B. Related Requirements:

- 1. Section 061053 "Miscellaneous Rough Carpentry"
- 2. Section 077100 "Roofing Specialties"
- 3. Section 079200 "Joint Sealants" for field-applied sealants between roof specialties and adjacent materials.

- C. Preinstallation Conference: Conduct conference at the Project site: Regional Transportation Authority, 5658 Bear Lane, CCTX 78405

- 1. Examine substrate conditions for compliance with requirements, including flatness and attachment to structural members.
- 2. Review special roof details, roof drainage, and condition of other construction that will affect roof specialties.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. Shop Drawings: For roof specialties.

- 1. Indicate profile and pattern of seams and layout of fasteners, cleats, clips, and other attachments.
- 2. Detail termination points and assemblies, including fixed points.
- 3. Include details of special conditions.

- C. Samples: For each type of roof specialty and for each color and texture specified.

1. Include Samples of each type of roof specialty to verify finish and color selection, in manufacturer's standard sizes.
2. Include copings, roof-edge specialties, reglets and counterflashings made from 12-inch (300-mm) lengths of full-size components in specified material, and including fasteners, cover joints, accessories, and attachments.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: **For copings and roof-edge flashings, for tests performed by a qualified testing agency.**
- B. Sample Warranty: For manufacturer's special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For roofing specialties to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer offering products meeting requirements that are SPRI ES-1 tested to specified design pressure.
- B. Source Limitations: Obtain roof specialties approved by manufacturer providing roofing-system warranty specified in Section 075423.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store roof specialties in contact with other materials that might cause staining, denting, or other surface damage. Store roof specialties away from uncured concrete and masonry.
- B. Protect strippable protective covering on roof specialties from exposure to sunlight and high humidity, except to extent necessary for the period of roof-specialty installation.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify profiles and tolerances of roof-specialty substrates by field measurements before fabrication and indicate measurements on Shop Drawings.
- B. Coordination: Coordinate roof specialties with flashing, trim, and construction of parapets, roof deck, roof and wall panels, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.9 WARRANTY

- A. Roofing-System Warranty: Roof specialties are included in warranty provisions in Section 075423,

- B. Special Warranty on Painted Finishes: Manufacturer agrees to repair finish or replace roof specialties that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Delta E units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: **10**years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof specialties shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.
- B. SPRI Wind Design Standard: Manufacture and install copings tested according to SPRI ES-1 and capable of resisting the following design pressures:
 - 1. Design Pressure: As indicated on Drawings, Sheets S0.01 and S0.02 >.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Provide clips that resist rotation and avoid shear stress as a result of thermal movements. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C) material surfaces.

2.2 COPINGS

- A. Metal Copings: Manufactured coping system consisting of metal coping cap in section lengths not exceeding 12 feet (3.6 m), concealed anchorage; with corner units, end cap units, and concealed splice plates with finish matching coping caps.
 - 1. GAF, M-Weld Premier Snap-On Coping Plus or approved equivalent.
 - 2. Metallic-Coated Steel Sheet Coping Caps: Zinc-coated (galvanized) steel, nominal thickness as required to meet performance requirements >.
 - a. Surface: Smooth, flat finish.
 - b. Finish: Two-coat fluoropolymer
 - c. Color: Match existing coping, or color is faded, provide manufacturer's standard colors for coping products for selection by the Architect and/or Engineer

3. Corners: Factory mitered and continuously welded.
4. Coping-Cap Attachment Method: Snap-on fabricated from coping-cap material. Heavy gauge – 16 ga, min.
 - a. Snap-on Coping Anchor Plates: Concealed, galvanized-steel sheet, 12 inches (300 mm) wide, with integral cleats.

B. >.

2.3 REGLETS AND COUNTERFLASHINGS

- A. Reglets: Manufactured units formed to provide secure interlocking of separate reglet and counterflashing pieces, from the following exposed metal:
 1. Zinc-Coated Steel: Nominal 0.022-inch (0.56-mm)
 2. Masonry Type, Embedded: Provide reglets with offset top flange for embedment in masonry mortar joint.
- B. Counterflashings: Manufactured units of heights to overlap top edges of base flashings by 4 inches (100 mm) and in lengths not exceeding 12 feet (3.6 m) designed to snap into reglets and compress against base flashings with joints lapped, from the following exposed metal:
 1. Zinc-Coated Steel: Nominal 0.022-inch (0.56-mm)
- C. Accessories:
 1. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where reglet is provided separate from metal counterflashing.
 2. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing lower edge.
- D. Zinc-Coated Steel Finish: Two-coat fluoropolymer
 1. Color: Match existing coping, or color is faded, provide manufacturer's standard colors for coping products for selection by the Architect and/or Engineer

2.4 MATERIALS

- A. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, G90 (Z275) coating designation.

2.5 MISCELLANEOUS MATERIALS

- A. Fasteners: Manufacturer's recommended fasteners, suitable for application and designed to meet performance requirements. Furnish the following unless otherwise indicated:
 1. Fasteners for Zinc-Coated (Galvanized) Steel Sheet: Series 300 stainless steel or hot-dip zinc-coated steel according to ASTM A153/A153M or ASTM F2329.

- B. Elastomeric Sealant: ASTM C920, elastomeric polymer sealant of type, grade, class, and use classifications required by roofing-specialty manufacturer for each application.

2.6 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Coil-Coated Galvanized-Steel Sheet Finishes:
 - 1. High-Performance Organic Finish: Prepare, pretreat, and apply coating to exposed metal surfaces to comply with ASTM A755/A755M and coating and resin manufacturers' written instructions.
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF) resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Examine walls, roof edges, and parapets for suitable conditions for roof specialties.
- C. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

- A. Install roof specialties according to manufacturer's written instructions. Anchor roof specialties securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, underlayments, sealants, and other miscellaneous items as required to complete roof-specialty systems.

1. Install roof specialties level, plumb, true to line and elevation; with limited oil-canning and without warping, jogs in alignment, buckling, or tool marks.
 2. Provide uniform, neat seams with minimum exposure of solder and sealant.
 3. Install roof specialties to fit substrates and to result in weathertight performance. Verify shapes and dimensions of surfaces to be covered before manufacture.
 4. Torch cutting of roof specialties is not permitted.
 5. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
1. Coat concealed side of [**uncoated aluminum**] [**and**] [**stainless steel**] roof specialties with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
 2. Bed flanges in thick coat of asphalt roofing cement where required by manufacturers of roof specialties for waterproof performance.
- C. Expansion Provisions: Allow for thermal expansion of exposed roof specialties.
1. Space movement joints at a maximum of 12 feet (3.6 m) with no joints within 18 inches (450 mm) of corners or intersections unless otherwise indicated on Drawings.
 2. .
- D. Fastener Sizes: Use fasteners of sizes that penetrate substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance .
- E. Seal joints as required for weathertight construction. Place sealant to be completely concealed in joint. Do not install sealants at temperatures below 40 deg F (4 deg C).

3.3 INSTALLATION OF COPINGS

- A. Install cleats, anchor plates, and other anchoring and attachment accessories and devices with concealed fasteners.
- B. .

3.4 INSTALLATION OF REGLETS AND COUNTERFLASHINGS

- A. Coordinate installation of reglets and counter-flashings with installation of base flashings.

3.5 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder and sealants.

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- C. Remove temporary protective coverings and strippable films as roof specialties are installed. On completion of installation, clean finished surfaces, including removing unused fasteners, metal filings, pop rivet stems, and pieces of flashing. Maintain roof specialties in a clean condition during construction.
- D. Replace roof specialties that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION 077100

SECTION 014500 – WINDSTORM CONSTRUCTION NOTES

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the contract, including general and supplemental conditions and other Division 1 specification sections, apply to this section.

1.2 SUMMARY

- A. All exterior building materials, components and cladding shall meet or exceed the wind load requirements as specified in this section and on sheets S0.00 and S0.01.
- B. Glazed exterior wall and roof opening components shall be impact resistant or provided with impact resistant removable cover meeting the requirements of this section.
- C. All exterior building materials, components and cladding shall be supplied and installed in accordance with the requirements of the International Building Code, 2018.

1.3 DEFINITIONS

- A. Components and Cladding: Elements assembled to form the exterior wall and roof systems that are either directly loaded by the wind or receive wind loads originating at relatively close locations, and that transfer loads to the main wind force resisting system. Examples: roofing, curtain walls, exterior glass windows and panels, roof sheathing, studs, etc.
- B. Exterior Wall and Roof Openings: Openings that are likely to be breached during high winds. Examples: windows, doors, louvers, etc.
- C. Impact Resistant Components and Cladding: Components and cladding designed to resist, without breaching, the force from collisions with wind driven projectiles or missiles.

1.4 DESIGN REQUIREMENTS

- A. Wind loads shall be determined from the pressures developed by the design requirements shown in the Drawings and appropriate factors from the American Society of Civil Engineers (ASCE) 7-16 “Minimum Design Loads for Buildings and Other Structures”. Wind loads shall be determined accordingly.
- B. Impact resistant components and cladding shall be evaluated in accordance with ASTM E 1996 and ASTM E-1886. Impact resistant components and cladding located within 30 feet above grade shall meet or exceed the Large Missile Test of ASTM E 1996.

1.5 SUBMITTALS

- A. All components and cladding shall have the appropriate Texas Department of Insurance product evaluation number indicated on the submittal.
 - 1. Components and cladding, including installation thereof, not contained in the product evaluation list shall be certified by the manufacturer, supplier and/or installer to meet the requirements of this section.
 - 2. Installation instructions indicating fasteners, minimum attachment requirements, and other necessary pertinent information for installation shall be submitted.

1.6 EXECUTION

- 1. The Contractor shall provide, and have available at the jobsite, all necessary installation instructions during construction.
- 2. Prior to covering or concealing the fasteners or connectors, the Contractor shall notify the architect/engineer.
- 3. Contractor shall furnish, upon completion, written confirmation that installation and materials used for all components and cladding is in conformance with the requirements of this section.

END OF SECTION 014500

SECTION 084523

2-3/4" INSULATED TRANSLUCENT FIBERGLASS SANDWICH PANEL WALL SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes the insulated, translucent sandwich panel system and accessories as shown and specified. Work includes providing and installing:
 - 1. **Curved** insulated, translucent sandwich panels
 - 2. Aluminum clamp-tite installation system
 - 3. Aluminum sill flashing

1.2 SUBMITTALS

- A. Submit manufacturer's product data. Include construction details, material descriptions, profiles, and finishes of components.
- B. Submit shop drawings. Include plans, elevations, and details.
- C. Submit manufacturer's color charts showing the full range of colors available for factory finished exposed aluminum.
 - 1. When requested, submit samples for each exposed finish required, in same thickness and material indicated for the work and in size indicated below.
 - a. Sandwich panels: 7" x 12" units
 - b. Factory finished aluminum: 3" long sections
- D. Submit Installer Certificate, signed by installer, certifying compliance with project qualification requirements.
- E. Submit product reports from a qualified independent testing agency indicating each type and class of panel system complies with the project performance requirements, based on comprehensive testing of current products. Previously completed reports will be acceptable if for current manufacturer and indicative of products used on this project.
 - 1. Reports required (if applicable) are:
 - a. Color Difference (ASTM D 2244)
 - b. Impact Strength (UL 972)
 - c. Bond Tensile Strength (ASTM C 297 after aging by ASTM D 1037)
 - d. Bond Shear Strength (ASTM D 1002)
 - e. Beam Bending Strength (ASTM E 72)
 - f. Insulation U-Factor (NFRC 100)
 - g. NFRC System U-Factor Certification (NFRC 700)
 - h. Structural Performance (ASTM E 330)

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1.3 CLOSEOUT SUBMITTALS

- A. Provide field maintenance manual to include in project maintenance manuals.

1.4 QUALITY ASSURANCE

A. Manufacturer's Qualifications:

1. Material and products shall be manufactured by a company continuously and regularly employed in the manufacture of specified materials for a period of at least ten consecutive years and which can show evidence of those materials being satisfactorily used on at least six projects of similar size, scope, and location. At least three of the projects shall have been in successful use for ten years or longer.
2. Panel system must be listed by an ANSI accredited Evaluation Service, which requires quality control inspections and fire, structural, and water infiltration testing of sandwich panel systems by an accredited agency.
3. Quality control inspections shall be conducted at least once each year and shall include manufacturing facilities, sandwich panel components, and production sandwich panels for conformance with AC177 "Translucent Fiberglass Reinforced Plastic (FRP) Faced Panel Wall, Roof and Skylight Systems" as issued by the ICC-ES.

- B. Installer's Qualifications: Installation shall be by an experienced installer, which has been in the business of installing Kalwall panel systems for at least two consecutive years and can show evidence of satisfactory completion of projects of similar size, scope, and type.

1.5 PERFORMANCE REQUIREMENTS

- A. The manufacturer shall be responsible for the configuration and fabrication of the complete panel system.

1. When requested, include span analysis data.
2. Standard panel system shall have less than 0.01 cfm/ft² air leakage by ASTM E 283 at 6.24 PSF (50 mph) and no water penetration by ASTM E 331 at 15 PSF; and structural testing by ASTM E 330.
3. Structural Loads. Provide system capable of handling the following loads:
 - a. For Design Wind Loads, refer to the Structural Drawings in the Construction Drawings.

- B. Thermal Movements: Allow for thermal movements from ambient- and surface-temperature changes. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 110 deg F (43 deg C), ambient; 150 deg F (66 deg C), material surfaces.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Deliver panel system, components, and materials in manufacturer's standard protective packaging.
- B. Store panels on the long edge; several inches above the ground, blocked and under cover in accordance with manufacturer's storage and handling instructions.

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1.7 WARRANTY

- A. Provide manufacturer's and installer's written warranties agreeing to repair or replace panel system work, which fails in material or workmanship, within one year from the date of delivery. Failure of material or workmanship shall include deterioration of finish on metal in excess of normal weathering; and defects in accessories; insulated, translucent sandwich panels; and other components of the work.
- B. Extended Panel Warranty: **<Insert Extended Warranty if required>** years from date of delivery.
- C. Extended Manufacturer's factory applied Finish Warranty: **<Insert Extended Warranty if required>** years from date of delivery.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. The basis for this specification is for products manufactured by Kalwall Corporation. Other manufacturers may bid this project subject to compliance with the performance requirements of this specification and submission of evidence thereof. Listing other manufacturers' names in this specification does not constitute approval of their products or relieve them of compliance with all the performance requirements contained herein.
- B. Kalwall Corporation, Tel: (800) 258-9777 – Fax: (603) 627-7905 – Email: info@kalwall.com

2.2 PANEL COMPONENTS

- A. Face Sheets:
 - 1. Translucent faces: Manufactured from glass fiber reinforced thermoset resins, formulated specifically for architectural use.
 - a. Thermoplastic (e.g. polycarbonate, acrylic) faces are not acceptable.
 - b. Face sheets shall not deform, deflect, or drip when subjected to fire or flame.
 - 2. Interior face sheets:
 - a. Flame spread: Underwriters Laboratories (UL) listed, which requires periodic unannounced retesting, with flame spread rating no greater than **[50] [25]** and smoke developed no greater than 450 when tested in accordance with UL 723.
 - b. Burn extent by ASTM D 635 shall be no greater than 1”.
 - 3. Exterior face sheets:
 - a. Color stability: Full thickness of the exterior face sheet shall not change color more than 3 CIE Units DELTA E by ASTM D 2244 after **[3] [5]** years outdoor South Florida weathering at 5° facing south as measured on a white sample, with and without a protective film or coating to ensure long-term color stability. Color stability shall be unaffected by abrasion or scratching.
 - b. Strength: Exterior face sheet shall be uniform in strength, impenetrable by hand held pencil and repel an impact minimum of **[70 ft. lbs.)] [230 ft. lbs.)]** without fracture or tear when impacted by a 3-1/4” diameter, 5 lb. free-falling ball per UL 972.
 - c. Erosion Protection: Integral, embedded-glass erosion barrier.
 - 4. Appearance:
 - a. Exterior face sheet: Smooth, **<Insert Thickness>** thick and **<Insert Color>** in color.
 - b. Interior face sheet: Smooth, **<Insert Thickness>** thick and **<Insert Color>** in color.
 - c. Face sheets shall not vary more than ± 10% in thickness and be uniform in color.

B. Grid Core:

1. **Aluminum** I-beam grid core shall be of alloy and temper recommended by manufacturer with provisions for mechanical interlocking of muntin-mullion and perimeter. Width of I-beam shall be no less than 7/16”.

C. Laminate Adhesive:

1. Heat and pressure resin type adhesive engineered for structural sandwich panel use, with minimum 25-years field use. Adhesive shall pass testing requirements specified by the International Code Council “Acceptance Criteria for Sandwich Panel Adhesives”.
2. Minimum tensile strength of 750 PSI when the panel assembly is tested by ASTM C 297 after two exposures to six cycles each of the aging conditions prescribed by ASTM D 1037.
3. Minimum shear strength of the panel adhesive by ASTM D 1002 after exposure to four separate conditions:
 - a. 50% Relative Humidity at 68° F: 540 PSI
 - b. 182° F: 100 PSI
 - c. Accelerated Aging by ASTM D 1037 at room temperature: 800 PSI
 - d. Accelerated Aging by ASTM D 1037 at 182° F: 250 PSI

2.3 PANEL CONSTRUCTION

A. Provide sandwich panels of flat fiberglass reinforced translucent face sheets laminated to a grid core of mechanically interlocking I-beams. The adhesive bonding line shall be straight, cover the entire width of the I-beam and have a neat, sharp edge.

1. Thickness: 2-3/4 inches
2. Grid Core Insulation: Fill panel cores with fill that matches the existing panels on site.
3. Panel U-factor by NFRC certified laboratory:
 - a.
 - b. 2-3/4” aluminum grid
4. Grid pattern as viewed: To match the existing panel system as close as possible.

B. Standard panels shall deflect no more than 1.9” at 30 PSF in 10’-0” span without a supporting frame by ASTM E 72.

C. Panels shall meet the conditions of acceptance according to ASTM E2707 Fire Penetration of Exterior Wall Assemblies Using a Direct Flame Impingement Exposure:

1. Absence of flame penetration through the wall assembly at any time.
2. Absence of evidence of glowing combustion on the interior surface of the assembly at the end of the 60-min observation period.
3. Absence of evidence of flame, glow, and smoke if the test is terminated prior to the completion of the 60-min observation period.

D. Thermally broken, insulated panels: Minimum Condensation Resistance Factor of 80 by AAMA 1503 measured on the bond line.

2.4 ALUMINUM CLAMPTITE INSTALLATION SYSTEM

A. Aluminum clamp-tite installation system:

1. **Standard-Curved (match existing fastening system)** clamp-tite screw type closure system shall be of extruded aluminum alloy and temper as recommended by manufacturer.

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- B. Sealing tape: Manufacturer's standard, pre-applied to aluminum clampite installation system at the factory under controlled conditions.
- C. Fasteners: 300 series stainless steel screws for aluminum clampite installation system, excluding final fasteners to the building.
- D. Finish:
 - 1. Manufacturer's factory applied finish, which meets the performance requirements of AAMA 2604. Color to be **similar to existing**.
 - 2. OR Anodized, whichever will match the existing.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Installer shall examine substrates, supporting structure, and installation conditions.
- B. Do not proceed with panel installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Metal Protection:
 - 1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by sealant manufacturer for this purpose.
 - 2. Where aluminum will contact concrete, masonry, or pressure treated wood, protect against corrosion by painting contact surfaces with bituminous paint or method recommended by sealant manufacturer.

3.3 INSTALLATION

- A. Install the panel system in accordance with the manufacturer's fabrication drawings and suggested installation instructions.
 - 1. Anchor component parts securely in place by permanent mechanical attachment system.
 - 2. Accommodate thermal and mechanical movements.
 - 3. Seal aluminum clampite installation system as shown on the manufacturer's fabrication drawings and suggested installation instructions.
- B. Install joint sealants at perimeter joints and within the panel system in accordance with manufacturers fabrication drawings and suggested installation instructions.

3.4 FIELD QUALITY CONTROL

- A. Water Test: Installer to test a representative section of installed materials according to procedures in AAMA 501.2.
- B. Repair or replace work that does not pass testing or that is damaged by testing and retest work.

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3.5 CLEANING

- A. Clean the panel system, interior and exterior, immediately after installation.
- B. Refer to manufacturer's written recommendations.

END OF SECTION 084523